

DECLARATION OF THE CHARACTERISTICS OF A CONSTRUCTION PRODUCT

The undersigned, **Devorex PLC**, Plovdiv Region, 4109 Branipole, zone Chiirite 020G, ID: 202826557, represented by the CEO Dariusz Szlezak, hereby declares under sole responsibility that the product:

**Roof Drainage System "CLASSIC 120"
Gutters, Pipes and Fittings**

manufactured in **Production facility No. 1, Plovdiv Region, 4109 Branipole, zone Chiirite 020 G**, subject to this declaration, is produced under an established and maintained by the manufacturer production control system and conforms to the following Bulgarian and European standards and technical norms:

EN 607:2005	Eaves gutters and fittings made of PVC-U. Definitions, requirements and testing.
EN 12200-1:2016	Plastic rainwater piping systems for above ground external use. Unplasticized poly(vinylchloride) (PVC-U). Part 1: Specifications for pipes, fittings and the system.
CEN/TS 12200-2:2017	Plastic rainwater piping systems for above ground external use. Unplasticized poly(vinylchloride) (PVC-U). Part 2: Guidance on conformity assessment.
EN 1462:2005	Brackets for eaves gutters. Requirements and testing.

The conformity assessment is performed based on the Ordinance on the Essential Requirements of Construction Works and Conformity Assessment of Construction Products (System 4). The declaration is issued on the basis of protocols for initial type testing (ITT) and characteristics of the construction product described in Appendix No. 1 of the present declaration as well as a production control system (BRT, AT, IT), in conformance with the requirements of Appendix No. 2 of the Ordinance on the Essential Requirements of Construction Works and Conformity Assessment of Construction Products.

Designs and installations incorporating Roof Drainage System "CLASSIC 120" are to be performed following the requirements of EN 12056-3:2004 "Gravity Drainage Systems Inside Buildings. Part 3: Roof Drainage, Layout and Calculation" with strict adherence to the instructions of the Installation Manual for system "CLASSIC 120" of Devorex PLC, as well as all other applicable construction standards and regulations.

Dariusz Szlezak
CEO



May 2019

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Appendix No. 1

to

Declaration of the characteristics of a construction product

Initial type testing (ITT) of:

Roof Drainage System "CLASSIC 120"
Gutters, Pipes and Fittings

and conformity assessment of the products with the applicable norms is performed by the manufacturer, by its qualified personnel, or by laboratories with the required equipment and qualified personnel, according to testing protocols. The declared performance characteristics of the construction product are as follows:

		Characteristics	Indicators	Test method
EN 607:2005	Gutters	Appearance	Gutters should not have bumps, cavities or other surface defects	Visually, without magnification
		Impact strength at (0 ±2 °C)	No visible brake or crack	App. B, EN 607
		Tensile strength and relative elongation at break	≥ 42 MPa	EN ISO 6259-1, -2
			≥ 100 %	
		Tensile-impact strength	≥ 500 kJ/m ²	EN ISO 8256
		Longitudinal reversion	≤ 3 %	EN ISO 2505
		Vicat softening temperature	≥ 75 °C	EN 727 EN ISO 306
		Artificial ageing (system-wide)	Colour: Not exceeding stage 3 of the gray scale EN 20105-A02	Method A from EN ISO 4892-2, (Xenon Test)
		Tensile-impact strength	≥ 50% of the value before ageing	Method A from EN ISO 8256
Watertightness (system-wide)	No less than 5 cycles without leaks and drops	App. D, EN 607		
EN 12200-1:2016	Pipes	Appearance	Smooth, clean surface without pores or other defects	EN 12200-1, pt. 5 visually
		Dimensions	Within the set limits	EN 12200-1, pt. 6.1, pt. 6.2.1; EN ISO 3126
		Resistance to external blows at (0 ±2 °C)	≥ 25 blows without breaking or cracking	EN 12200-1, pt. 7.1 EN 744
		Tensile-impact strength	≥ 500 kJ/m ²	EN 12200-1, pt. 7.1 EN 8256
		Tensile strength and relative elongation at break	≥ 42 MPa	EN 12200-1, pt. 7.1 EN ISO 6259-1, 2 EN 527-1,3
			≥ 100 %	
		Longitudinal reversion	≤ 3 %	EN 12200-1, pt. 8.1 EN 743
		Vicat softening temperature	≥ 75 °C	EN 727 EN ISO 306
Artificial ageing	Colour: Not exceeding stage 3 of the gray scale EN 20105-A02	Method A from EN ISO 4892-2, (Xenon Test)		

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		Characteristics	Indicators	Test method
EN 607:2005, EN 12200-1	Fittings and brackets	Appearance	Smooth, clean surface without pores, cracks or other defects	Visually without magnification
		Shape and dimensions	Compatible with the shape and dimensions of the gutter, pipes in particular	By assembling
		Effect of heating	Without cracks at the injection point and without recesses	EN 763 (150±2 °C) (15±2) min
		Vicat softening temperature	≥ 75 °C	EN 727 EN ISO 306
		Test for loading	No more than 5 mm residual deformation	EN 607 EN 1462, pt. 6.2 Appendix B
		Artificial ageing	Colour: Not exceeding stage 3 of the gray scale EN 20105-A02	Method A from EN ISO 4892-2, (Xenon Test)
		Mechanical resistance – residual deformation	≤ 3mm	EN 12200-1 EN 12095
		Watertightness	Without drops and leaks	EN 12200-1, pt. 9 EN 1053

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